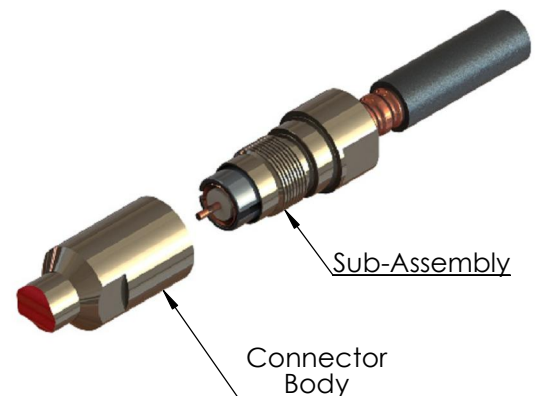
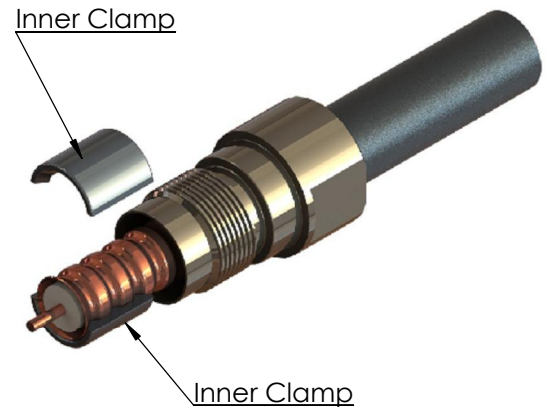
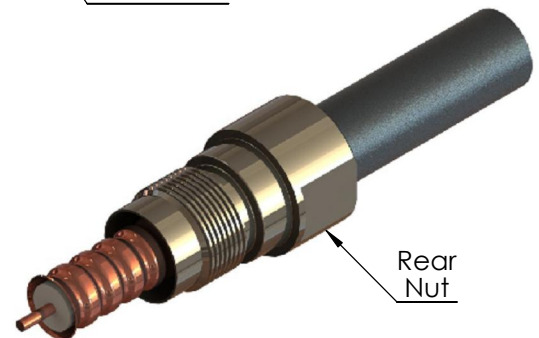
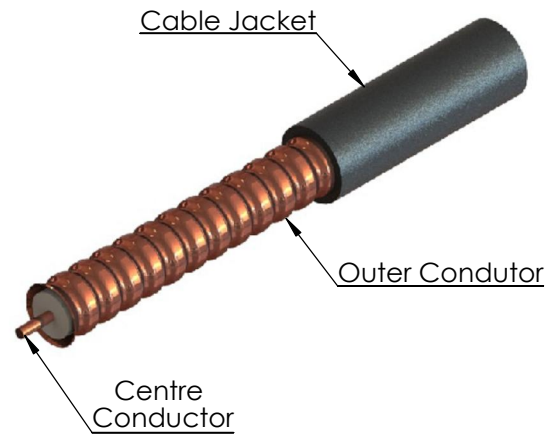


ASSEMBLY PROCEDURE : AP028

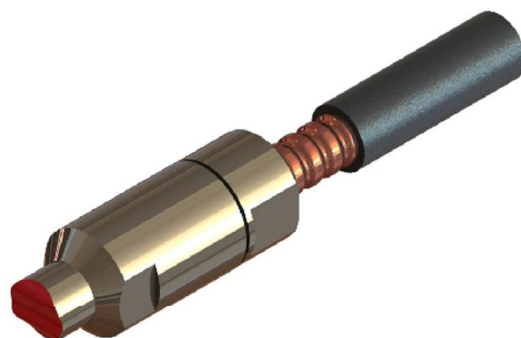
1. Trim the cable to the dimensions given on the connectors datasheet, ensuring the conductors are not damaged. Deburr the centre & outer conductor, removing all metal particles. It is important that the cuts are perpendicular to the axis of the cable. This can be done using a cable nut as a guide.
2. Slide the heatshrink supplied over the cable jacket for use later.
3. Place the rear nut over the outer conductor as shown and rest it up against the cable jacket.
4. Place the Inner clamps around first full ridge of the convoluted outer conductor, so that the end of the outer conductor is flush with the end of the inner clamp as shown.
5. Move the rear nut forward half way over the Inner clamps, so retaining the cable
6. Offer the sub-assembly up to the appropriate end of the connector body, without altering the position of the Inner clamps on the cable. Locate the centre conductor into the centre contact inside the connector body and firmly push the assembly into the body.
7. Now bring the rear nut forward and engage the thread onto the connector body, and carefully tighten.



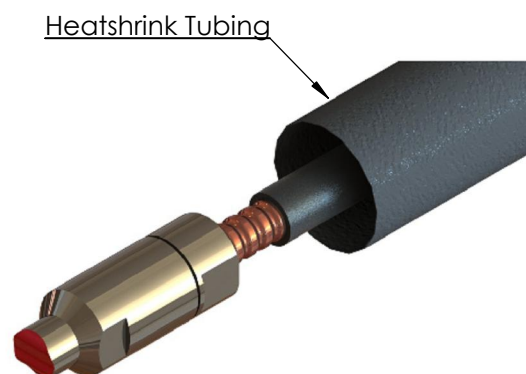
A4	SHEET 1 OF 2		DIMENSIONS ARE IN MILLIMETRES		
REVISION :	A00	DRAWN	GE		31/01/2012
ISSUE :	1	CHK'D	PS		31/01/2012
6-8 COLNE ROAD, TWICKENHAM, MIDDLESEX. TW1 4JR		APPV'D			
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ASSEMBLY PROCEDURE : AP028

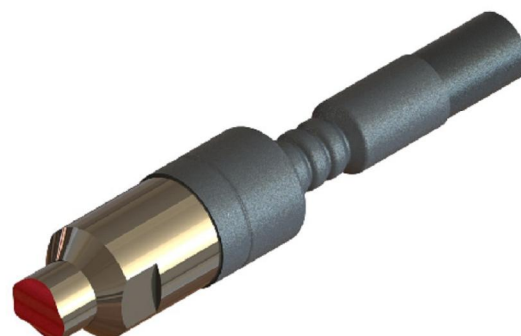
5. Carefully check the assembly. Clean the cable jacket and outer conductor over the area the heatshrink is to fit.



6. Slide the heatshrink sleeve forward over the assembly, ensuring the gap between body & nut is covered.



7. Carefully apply heat from a suitable source to the heatshrink sleeving. Once Shrinking completed, allow the assembly to completely cool before it is touched or subjected to any mechanical load. Check the finished assembly for damage or loose parts.



A4	SHEET 2 OF 2		DIMENSIONS ARE IN MILLIMETRES		
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