Assembly Procedure

WEBSITE VIDEO No.

1. Slide crimp sleeve onto cable

2. Strip cable



- 3. Fan the braid out.
- 4. Slide the Pusher Sleeve between the cable dielectric and braid.
- 5. Slide centre contact onto cable conductor up to cable dielectric.
- Ensure that the conductor is visible through the Contact inspection hole.
- 7. Crimp the centre contact using appropriate sized crimping tool.
- 8. Slide the cable into the connector and push home until the centre contact is in place.
- 9. Slide the crimp sleeve over the braid
- Crimp the crimp sleeve using the appropriate sized crimp tool. (trim excess braid if necessary)



Impedance: 50 Ohm

Frequency: TBC
Dielectric W/V: TBC

Insulation res:

Mechanical Specification

Centre contact retention

Axial Force: 10N min
Cable Retention: 60N min

Mating cycles: 100

Environmental Specification

Operating Temp: -35 to +70 Deg C

Tooling

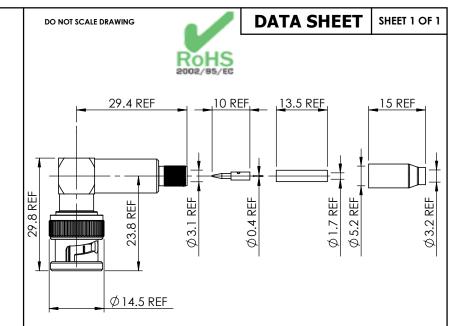
Centre Contact: HEX 1.82mm A/F
Crimp Sleeve (Braid): HEX 5.46mm A/F
Crimp Sleeve (Sheath): HEX 3.98mm A/F



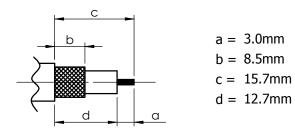
REVISION A00

A4	DIMENSIONS ARE IN MILLIMETERS			
	NAME	SIGNATURE	DATE	
DRAWN	GE		29/01/2010	
CHK'D	СМ		29/01/2010	
APPV'D				

THE INFORMATION IS GIVEN AS AN INDICATION ONLY
AND IS SUBJECT TO CHANGE WITHOUT NOTICE. IN
THE CONTINUAL GOAL TO IMPROVE OUR PRODUCTS,
WE RESERVE THE RIGHT TO MAKE ANY
MODIFICATIONS NECESSARY WITHOUTPRIOR NOTICE.



STRIPPING DIMENSIONS



ITEM	DESCRIPTION	MATERIAL	PLATING
1	BODY PARTS	BRASS	NICKEL
2	INSULATORS	TEFLON / DELRIN	N/A
3	CENTRE CONTACTS	BRASS	GOLD
4	CRIMP SLEEVE	BRASS	NICKEL
5	GASKET	SILICON RUBBER	N/A
6	RETAINING RING	SK5	NICKEL
7	WASHER	Fe	NICKEL



COAX CONNECTORS LTD 6-8 COLNE ROAD, TWICKENHAM, MIDDLESEX. TW1 4JR

DescriptionBNC RA PLUG RG179Part Number10-106-A0-AB

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